



KONAVI™ Feeder Assembly Manual

Assembling Feeder

1. Insert the Quarter Turn Screw (55818) into the Key-hole of the Chick Excluder (55821).

Note: Only one leg of the Grill has the Key-hole.

2. Push on the Quarter Turn Screw until it snaps into place.

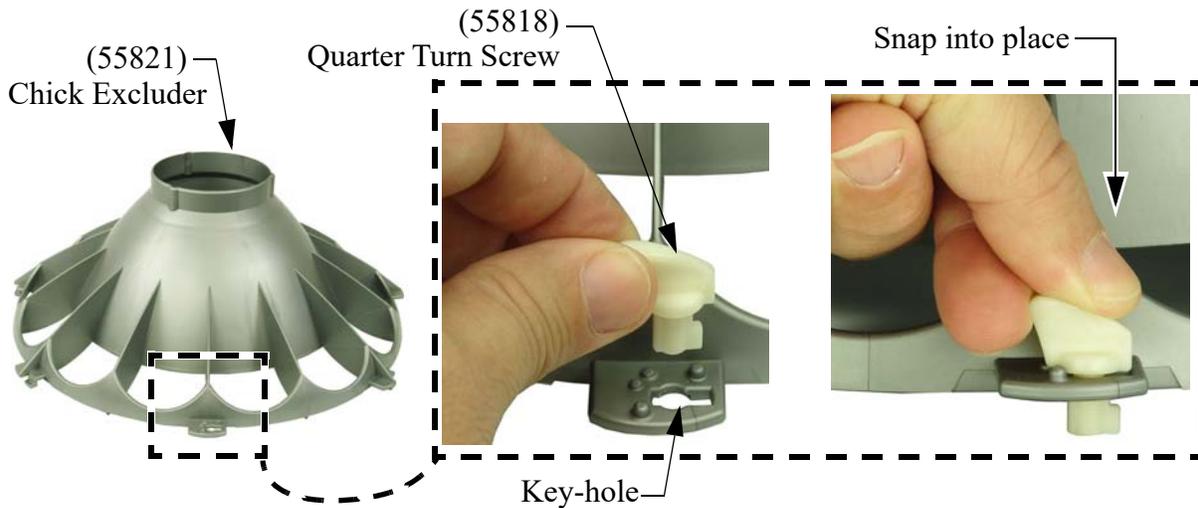


Figure 1. Installing Quarter Turn Screw

3. Slide the Feed Cone Skirt (55816) over the Feed Cone (55822 or 55823 w/feed shutoff).

4. Set the Feed Cone and Skirt on the Feed Pan (55819).

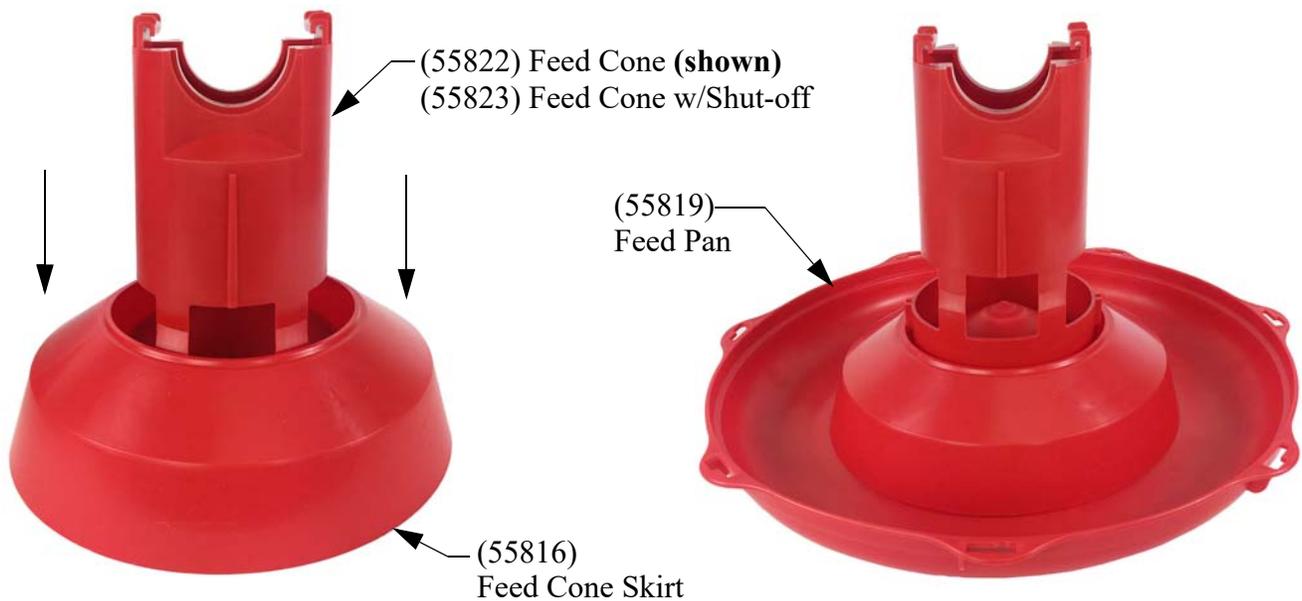


Figure 2. Installing the Feed Skirt and Cone

- 5. Line up the groove in the Chick Excluder (55821) with the Tab in the Cone and slide them together.
- 6. Line up the Key-way (Only one per Pan) in the Pan with the Quarter Turn Screw.

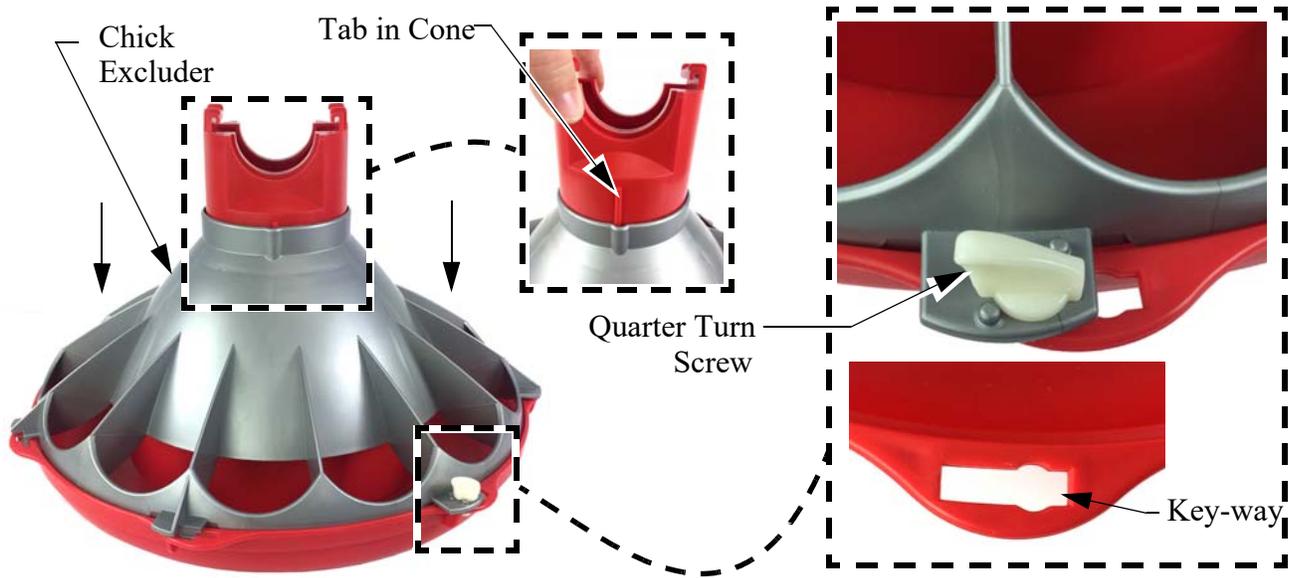


Figure 3. Installing the Feed Skirt and Cone

- 7. Push the Excluder and Pan together and twist to lock them together as shown.

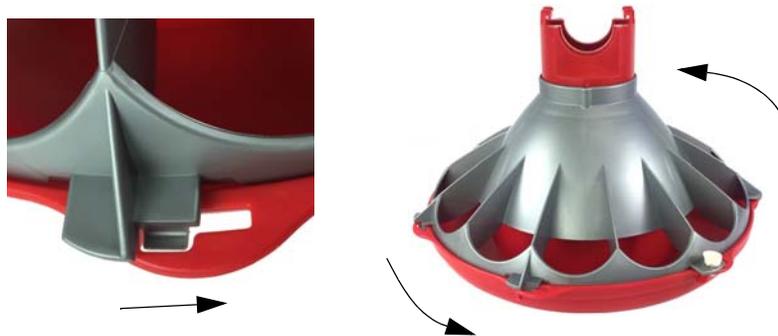


Figure 4. Rotating Excluder to position

- 8. Turn the Quarter Turn Nut to lock in place.

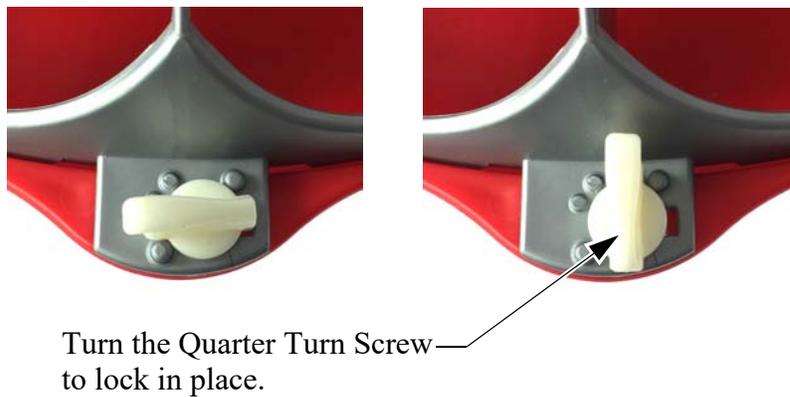


Figure 5. Locking into place

Note: Cap can be installed and Feeder can be slid onto Pipe, or Feeder can be installed onto Tube at any location.

Installing Feeder on Feed Tube

Feeders With Slide Shutoff

1. Locate the hole in the Auger Tube and position a Slide Shutoff (55817) as shown with the Crimp in the Feed Tube engaged in the Slot of the Slide Shutoff.
2. Hold the Slide Shutoff in place and lift the assembled Feeder into place as shown.
3. Install a Feed Cone Cap as shown in **Figure 7**.

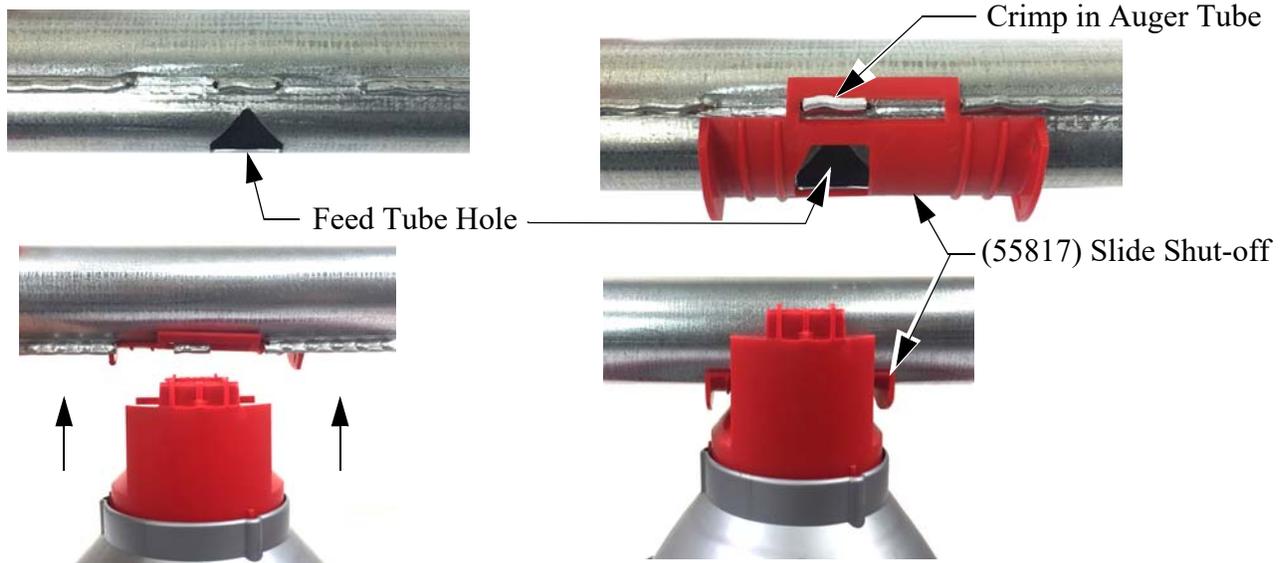


Figure 6. Feeders with Slide Shut-off

Installing Cone Cap (All Feeders)

1. Line up the Feeder with the hole in the Feeder Tube.
2. Set a Cone Cap (55820) on the Auger Tube, and with the Tabs of the Cone Cap captured by the Cone, Slide it past the Locking Tabs so it locks into place as shown.

Note: The Cone Cap is made to slide on one direction. The open end of the grooves face towards the Cone.

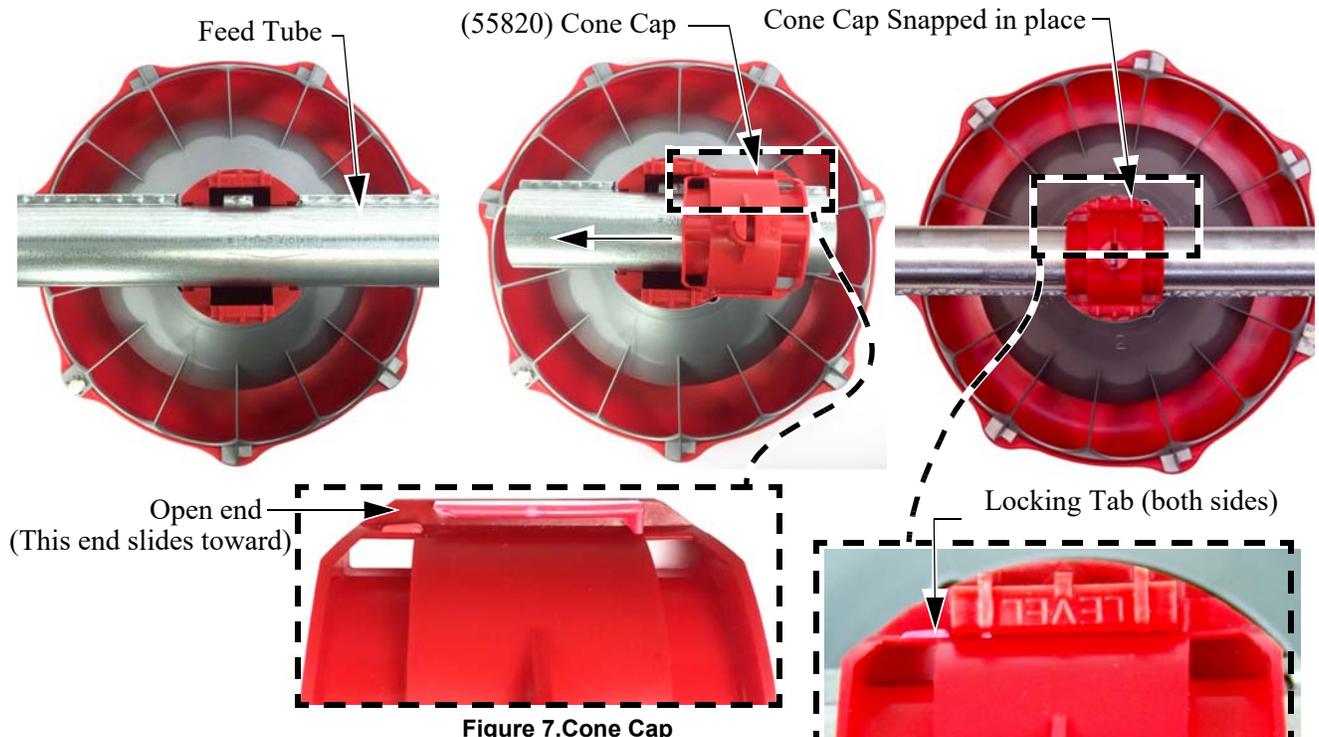


Figure 7. Cone Cap

Part Numbers



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Revisions to this Manual

Page No.	Description of Change	ECO
4	Part Number Corrections, Added Colony Cap	33169

Contact your nearby Chore-Time distributor or representative for additional parts and information.

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